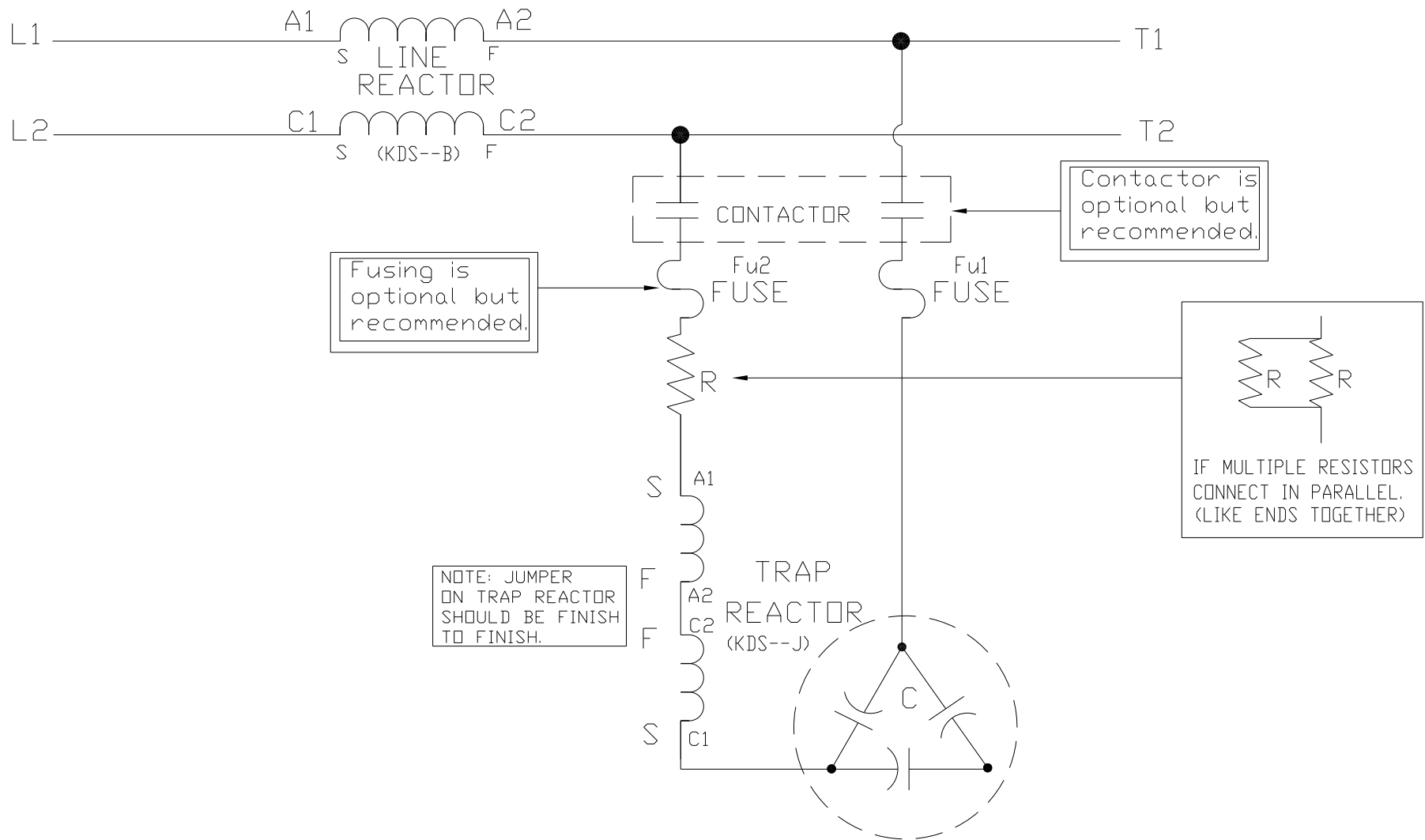




|    |          |      |    |                                 |                                                                                                                                  |
|----|----------|------|----|---------------------------------|----------------------------------------------------------------------------------------------------------------------------------|
|    |          |      |    | TOLERANCES<br>(EXCEPT AS NOTED) |  7878 N. 86th STREET<br>MILWAUKEE, WI 53224 |
|    |          |      |    | DECIMAL                         |                                                                                                                                  |
|    |          |      |    | .XX ±.03                        |                                                                                                                                  |
|    |          |      |    | .XXX±.01                        |                                                                                                                                  |
|    |          |      |    | FRACTIONAL<br>± 1/32            |                                                                                                                                  |
|    |          |      |    | ANGULAR<br>± 1/2°               | DRN. BY DSW<br>SCALE TO FIT                                                                                                      |
|    |          |      |    |                                 | DATE 6/08/2010<br>APRVD.                                                                                                         |
|    |          |      |    |                                 | DWG. NO. B HSP91CP<br>SHT.1 OF1                                                                                                  |
| NO | REVISION | DATE | BY |                                 |                                                                                                                                  |