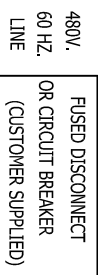


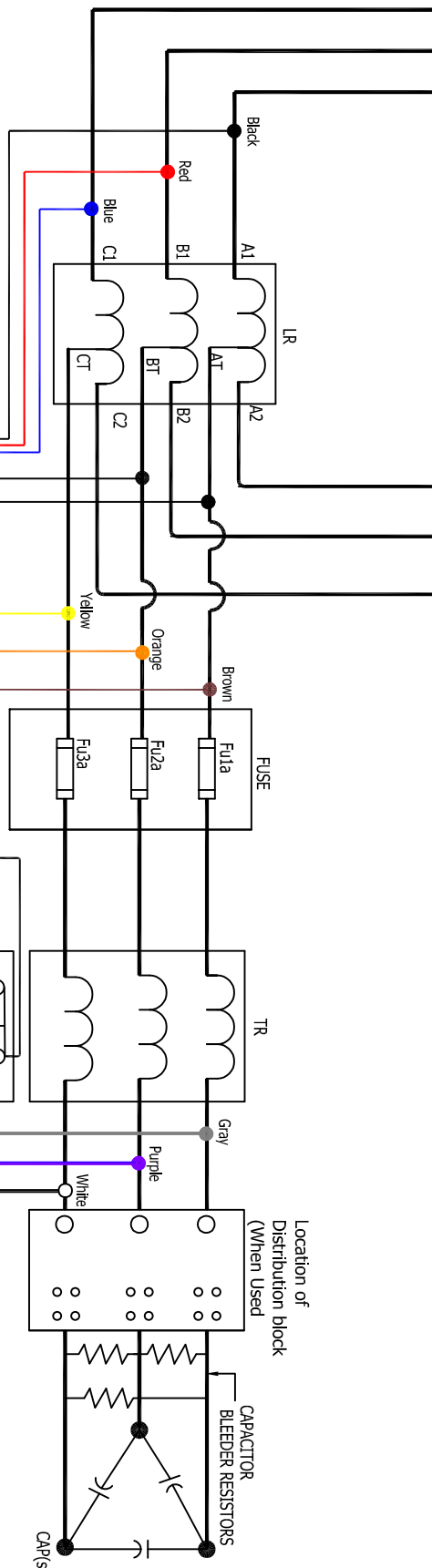
CUSTOMER CONNECTIONS

75 HP AND BELOW : USE MINIMUM 60°C COPPER WIRE

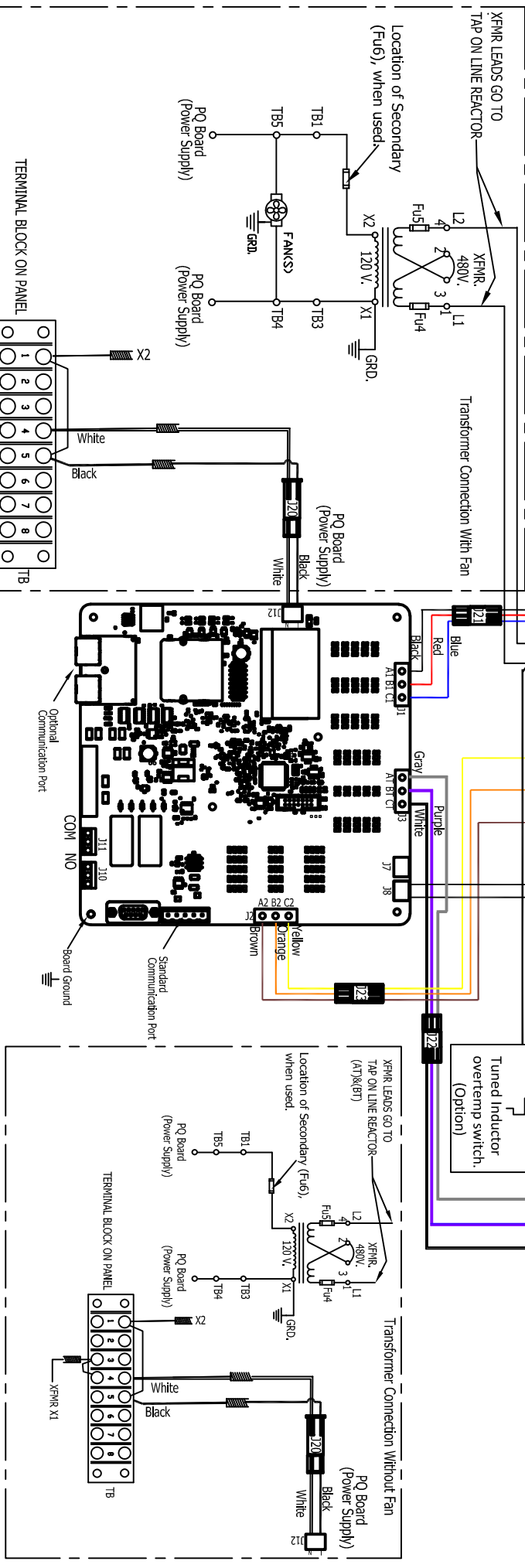
ABOVE 75 HP : USE MINIMUM 75°C COPPER WIRE



FACTORY POWER CONNECTIONS



CONTROL CONNECTIONS



TERMINAL BLOCK ON PANEL

TERMINAL BLOCK ON PANEL

TERMINAL BLOCK ON PANEL

TERMINAL BLOCK ON PANEL

TERMINAL BLOCK ON PANEL

TERMINAL BLOCK ON PANEL

TERMINAL BLOCK ON PANEL

TERMINAL BLOCK ON PANEL

THE INFORMATION AND DESIGN CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF ALLIED MOTION AND IS UNCLASSIFIED UNLESS INDICATED OTHERWISE. REPRODUCTION OR TRANSMISSION OF THIS DOCUMENT WITHOUT THE EXPRESS WRITTEN CONSENT OF ALLIED MOTION IS PROHIBITED.	
TELE SERVICES 1332 NUGENT DRIVE GAITHERSBURG, MD 20878 TEL: 410.286.2021	HARMONIGUARD LOW CAPACITANCE 480V CONTACTOR/PQCONNECT PART NO. 30586-PQ1 REV. 1.0
REVISION DATE BY I.N.A.	DATE BY J.T.L. 8/23/22
B 602A Schematic Update	B 602A Schematic Update