









## Warnings and Cautions

<b>Warning</b> 	Dangerous Voltage Warning: warns of situations in which a high voltage can cause injury and/or equipment damage. The text next to this symbol describes ways to avoid danger.
<b>Warning</b> 	General Warning: warns of situations that can cause physical injury and/or equipment damage by means other than electrical. The text next to this symbol describes ways to avoid the danger.

## General Safety Instructions

<b>Warning</b> 	Be sure to read, understand, and follow all safety instructions.
<b>Warning</b> 	Only qualified electricians should carry out all electrical installation and maintenance work on V1K drive output filters.
<b>Warning</b> 	All wiring must be in accordance with the National Electrical Code (NEC) and/or any other codes that apply to the installation site.
<b>Warning</b> 	Disconnect all power before working on the equipment. Do not attempt any work on a powered V1K output filter.
<b>Warning</b> 	The V1K, VFD, motor, and other connected equipment must be properly grounded.
<b>Warning</b> 	The VFD terminals and connected cables are at a dangerously high voltage when power is applied to the VFD, regardless of motor operation.

## Field Wiring

### Field Wiring Connection Terminals

Compression type terminals are provided for all line wiring connections. The wire size capacity ranges and tightening torque for the power terminals are listed in the table.

V1K Model Numbers	Input and Output Wire Size	Torque (lb.-in.)
V1K2A to V1K12A AA frame, non EX	8 - 14 AWG	30
V1K2A to V1K12A A frame EX, Legacy* Version	12 - 14 AWG	10
V1K16A	4 - 12 AWG	20
V1K18A to V1K21A	4 - 10 AWG	20
V1K25A to V1K27A	4 - 8 AWG	20
V1K35A	6 - 8 AWG	30
V1K45A	6 AWG	30
V1K55A	1 - 4 AWG	35
V1K80A	1 - 3 AWG	35
V1K110A	2/0 - 1/0 AWG	50
V1K130A	2/0 AWG	50
V1K160A	250 MCM - 3/0 AWG	375
V1K200A	two 2/0 - 1 AWG	50
V1K250A	two 2/0 AWG	50
V1K305A	two 350 MCM - 3/0 AWG	375
V1K362A	two 350 MCM - 4/0 AWG	375
V1K420A	two 600 MCM - 300 AWG	500
V1K480A	two 600 MCM - 350 AWG	500
V1K600A	two 600 MCM - 500 MCM	500
V1K750A	three 600 MCM - 400 MCM	500

*\*Manufactured before March 2022*

*All electrical connections must be re-torqued annually.*

See [www.transcoil.com](http://www.transcoil.com) for dimensions tables. Please contact TCI Technical Support or your TCI distributor for application information regarding the use of V1K output filters on the output side of the VFD.

TCI, an Allient Power Company  
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# V1K Installation Guide

TCI, an Allient Power Company  
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800-824-8282  
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Revision J

Part # 25316

11/27/2024

## Installation Instructions

### Installation Checklist

- Please see V1K installation drawings for unit dimensions, mounting hole pattern, mounting orientation, wire entry locations, unit weights, and other unit specific installation notes. drawings can be found at the following link: <https://transcoil.com/products/v1k-motor-protection-filter/>
- Ensure installation location will not be exposed to corrosive liquids or gases, explosive or combustible gases or dust, excessive airborne dirt and dust, or excessive vibration. Install Type 3R enclosure version in locations exposed to rain and dripping liquids.
- Select mounting area that will allow adequate cooling air and maintenance access.
- Ensure all wiring conforms to the requirements of the National Electric Code (NEC) and/or other applicable electrical codes.
- Ground the V1K to a dedicated system ground to ensure safety and filter performance. Use properly sized grounding conductor.
- Wire output power terminals of the VFD to the input terminals of the V1K labeled A1(U), B1(V), & C1(W).
- Wire the output power terminals of the V1K, T1, T2, & T3 to the motor power connections.
- Ensure VFD is set for operating modes and ranges that are compatible with the V1K.
- Check entire system thoroughly before energizing and operating any equipment.

When you receive the unit, immediately inspect the shipping container and report any damage to the shipping carrier who delivered the unit.

### Verify the Application

Make sure the V1K is correct for the application. The current rating of the V1K should be sized to handle the FLA rating of the motor but not to exceed 110% of the drive output current rating. This output filter is best applied matched closely to the load. The V1K is not selected by the drive input current rating. Properly sized and applied, TCI guarantees that the V1K will limit motor terminal peak input voltage to 150% of the bus voltage with a wire lead length of 1,000 feet and a carrier frequency of 4kHz. Maximum lead length and carrier frequency can vary depending on wire lead type. For best performance, the V1K should be installed within 10 feet of the drive.

### Variable Frequency Drive Settings

Make sure that the variable frequency drive will be set for operation modes and ranges that are compatible with the V1K output filter:

- Maximum output frequency: 60 Hz
- PWM switching frequency best between 2kHz and 4kHz
- Mode of operation: Do not use filter on 600 VAC systems with Dynamic DC braking resistors or Active Front End drives
- Do not use on overhauling loads without bus voltage control.

### Mounting an open panel unit

When mounting an open panel unit in your own enclosure, you must provide an enclosure that is adequately sized and ventilated sufficiently to prevent overheating. The filter is designed with a maximum ambient temperature of 40° C (104°F). If the ambient temperature exceeds this value, for any open or enclosed V1K unit, it is the responsibility of the customer to provide auxiliary cooling to reduce the ambient operating temperature around the V1K filter. Using auxiliary cooling devices such as cooling fans, heat exchangers, or possibly air conditioning units is recommended when required to maintain the proper operating temperature.

The V1K must be mounted, as per the unit installation drawing, on a smooth, solid surface, free from heat, dampness, and condensation. Mounting it oriented as per drawing is important for natural convection cooling. A metal plate is provided to mount the V1K on a composite surface. Please see V1K installation drawings for unit dimensions, mounting orientation, equipment spacing, wire entry locations, and unit weights.

### Power Wiring

The conduit and wiring from the output of the VFD to the motor must be routed to the V1K and then to the motor. TCI recommends a separate dedicated conduit run for each drive/filter/motor run unless properly shielded and segregated wiring procedures are practiced. Parasitic and induced capacitance can greatly reduce the effectiveness of the filter performance. Under no circumstances should you wire both control and power wire in the same conduit unless the wire way is specifically designed for this practice. The line reactor temperature is sensitive to lead wire oversizing. Avoid lead wires more than 1.5 times oversized by copper cross sectional area regardless of the material used. Use 75°C copper conductors only or the equivalent, unless the wire connector is marked for Al/Cu, then the use of aluminum wire is permitted. Use only copper conductor on units rated above 80 amps.

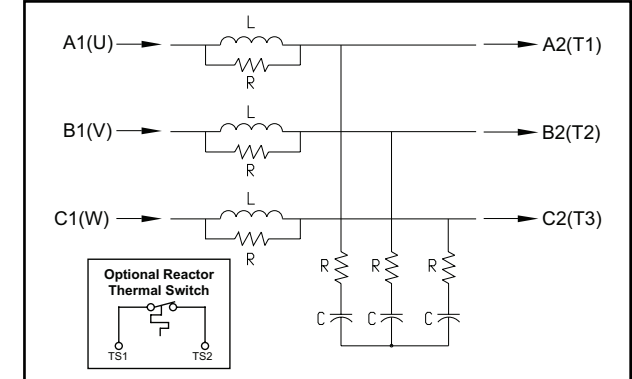
### Wiring Cable Entry Locations

TCI has provided enclosure knock-outs on the two smaller enclosures for incoming and outgoing power cables. These are located in a typical wiring location for customer convenience. On the two larger size enclosures, TCI has not provided knock-outs due to the wide variety of application requirements. TCI allows installing electricians the option of locating the cable openings at a point of their choosing.

### Grounding

The V1K filter must be connected to the ground of the premise's wiring system. This can be conducted by identifying a known premise's ground near by the filter or running a special ground dedicated for the application. The ground connection must be made using a wire conductor. Metallic conduit is not a suitable grounding conductor. The integrity of all ground connections should be periodically checked.

### Wiring Diagram



### Product Specifications

- Current Range: 2 to 750 Amps (208 - 600 V)
- Power Range: 0.75 to 600 HP
- Agency Approval: cULus Listed File E116124
- Enclosures: Open, UL Type 1, and UL Type 3R
- Efficiency > 98%
- Insulation Rating: 600 V Class
- Insulation Class: Class H (180°C or better)
- Ambient Temperature: -40°C to +40°C
- Maximum Altitude: 2,000 m (6,600 ft) without derating
- Lead Length: Up to 1,000 ft.
- For use with three phase VFDs operating at 2 kHz to 4 kHz PWM carrier frequency and with a maximum motor cable size necessary to achieve a 5% voltage drop at 1,000 ft.
- Optional thermal switch electrical rating: 120 V/6 A
  - Switch opens on temperature rise
  - 2 A to 12 A standard 195°C trip
  - 2 A to 12 A EX version 160°C trip
  - 16 A to 110 A 160°C trip
  - 130 A to 750 A 200°C trip