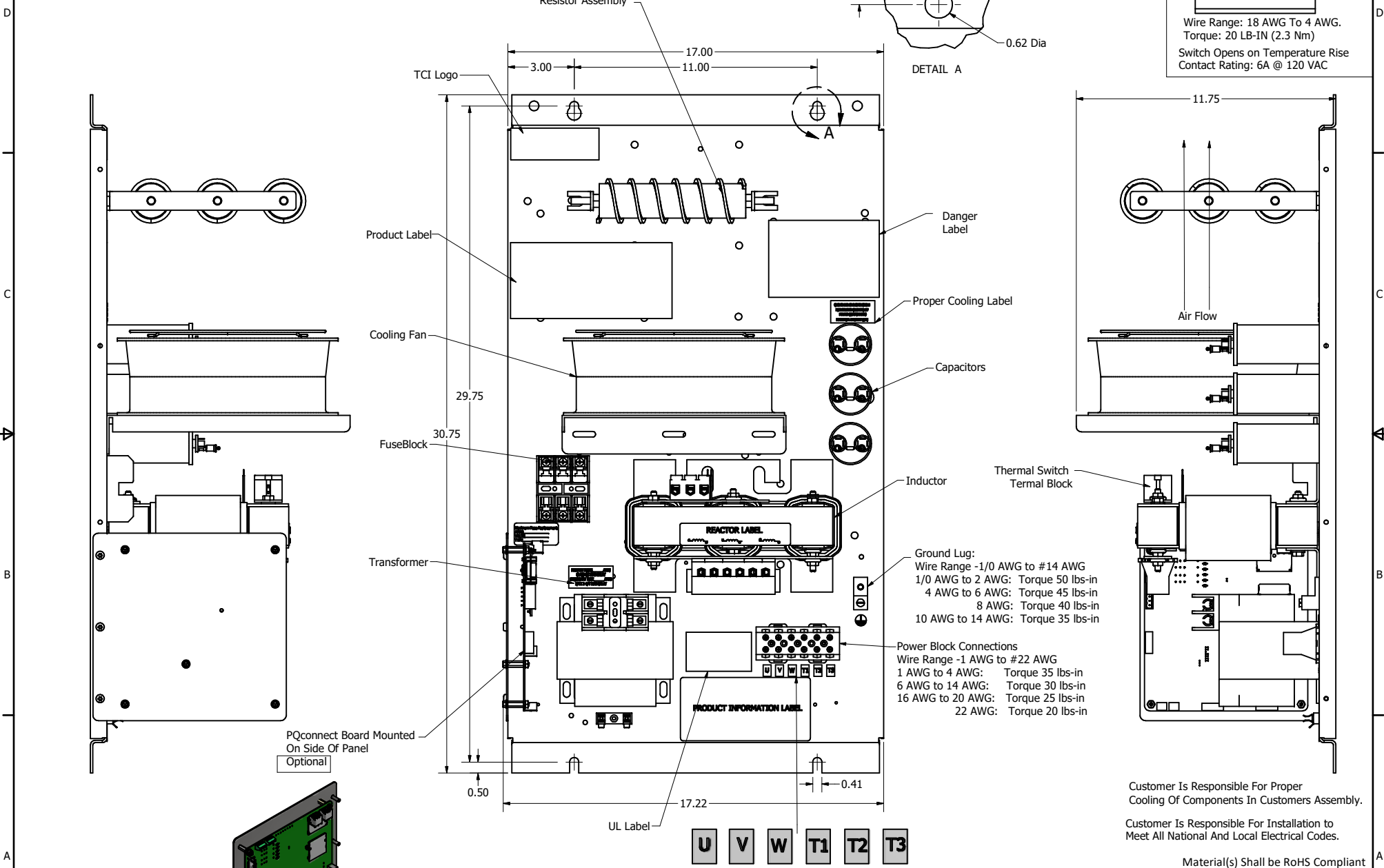
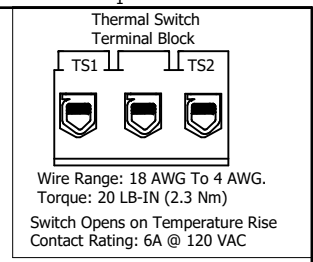


SineWave Part Number	Schematic Drawing#	Approx Weight (LBS)
KMG28C00A	24281-11A	84
KMG28C00P	24281-11P	85

HorsePower (HP)	kVar	Max Amps	Voltage (V)	HZ	Phase
25	3	35	480	60	3



- Ground Lug:
 Wire Range - 1/0 AWG to #14 AWG
 1/0 AWG to 2 AWG: Torque 50 lbs-in
 4 AWG to 6 AWG: Torque 45 lbs-in
 8 AWG: Torque 40 lbs-in
 10 AWG to 14 AWG: Torque 35 lbs-in
- Power Block Connections
 Wire Range - 1 AWG to #22 AWG
 1 AWG to 4 AWG: Torque 35 lbs-in
 6 AWG to 14 AWG: Torque 30 lbs-in
 16 AWG to 20 AWG: Torque 25 lbs-in
 22 AWG: Torque 20 lbs-in

Customer Is Responsible For Proper Cooling Of Components In Customers Assembly.
 Customer Is Responsible For Installation to Meet All National And Local Electrical Codes.

Material(s) Shall be RoHS Compliant

U V W T1 T2 T3

TCI, LLC CLAIMS PROPRIETARY RIGHTS IN THE MATERIAL HEREIN DISCLOSED. IT IS SUPPLIED WITHOUT PREJUDICE TO ANY PATENT RIGHTS OF TCI AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN THEREIN WITHOUT WRITTEN PERMISSION FROM TCI.				TOLERANCES (EXCEPT AS NOTED)		W132 N10611 Grant Drive Germantown, WI 53022	
				DECIMAL		.XX ±.25 .XXX ±.10	
B Add PQconnect Board NO REVISION				FRACTIONAL ± 1/16 ANGULAR ± 1°		DATE 10/12/2016 FILE 104418DG SCALE 1/8 SHEET 1 OF 1	
				DATE 9/23/2020		BY DSW	

