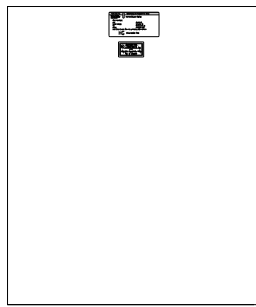
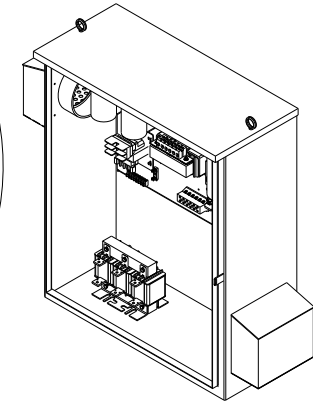
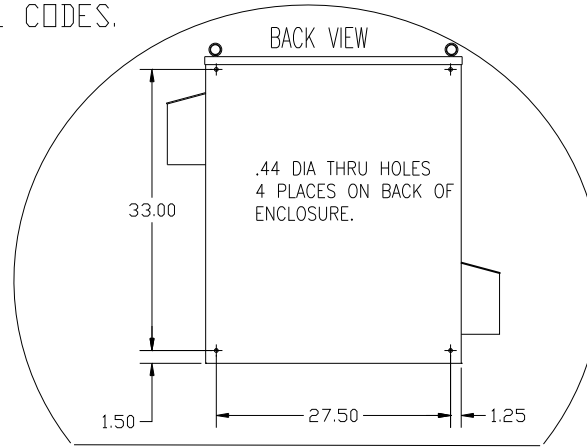
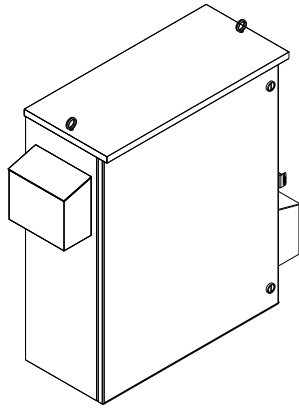


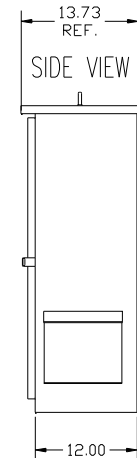
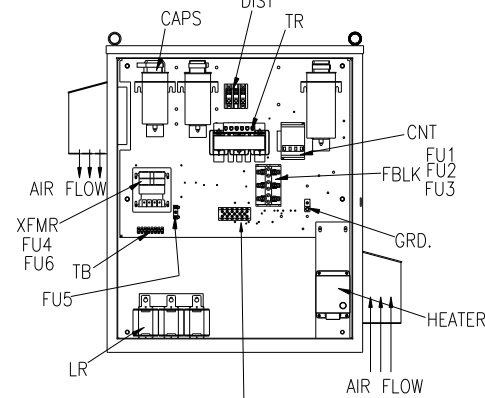
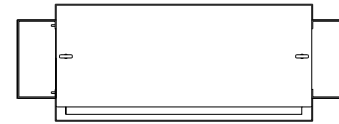
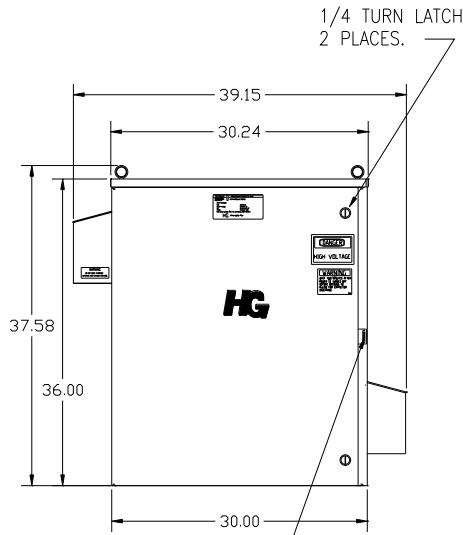
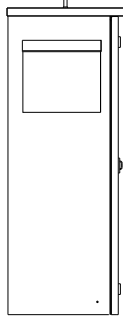
CUSTOMER IS RESPONSIBLE FOR INSTALLATION  
TO MEET ALL NATIONAL AND LOCAL ELECTRICAL CODES.

NOTE: USE ONLY HUBS OR FITTINGS THAT COMPLY  
WITH UL514B FOR TYPE 3R ENCLOSURES.  
SEE DWG# 26897 FOR SCHEMATIC



INSIDE DOOR

SIDE VIEW



HG25BW03STCH	
COMPONENTS	
LINE REACTOR LR	X
TRAP REACTOR TR	X
CAPACITOR CAP	X
TRAP FUSING FU1,2,3	X
XFMR	X
XFMR FU4,6	X
XFMR FU5	X
CNT	X
HEATER	X

CUSTOMER CONNECTIONS

L1 L2 L3 T1 T2 T3

AND GROUND LUG.

WIRE SIZE (AWG)	RATED TORQUE (IN-LBS)
2/0-3	50
4-6	45
8	40
10-14	35

UNIT SPECIFICATIONS:					
KVAR	HARMONIC	VOLT	HZ	PHASE	HP
8	5TH	240	60	3	25
ENCLOSURE		UL TYPE 3R			
COLOR		WHITE			
FEATURES		CONTACTOR, HEATER			
APPROX.WT. LBS.		200			

				TOLERANCES (EXCEPT AS NOTED):		TCI 7878 N. 86th STREET MILWAUKEE, WI 53224	
				DECIMAL		HG25BW03STCH, 25HP 240/3/60 UL TYPE 3R	
				.XX ± .12			
C 3033 UPDATE LAYOUT 2/24/14 DSW				.XXX ± .03			
B 3042 LUG TORQ CHG 2/21/14 BMZ				FRACTIONAL		DRN BY DSW DATE 12/16/08 DWG NO. 103768DG	
A 2641 ADD EYEBOLTS 10/21/09 DSW				± 1/32			
NO REVISION				ANGULAR		SCALE TO FIT	
				± 1/2°		APRVL C	