Notes: 1.) Locate air outlet in the top of enclosure Exhaust Airor in the upper 5% of the sides, approx. -2.00 Through total area of 105 sq inches. 2.) Air inlet should be in the bottom of Top and Sides enclosure or in the lower 5% of the sides В with an approximate total area of 70 sq inches. 2.00 3.) Minimum air flow per fan is 316.2 cfm @ 13.3mm (0.524 Inches) H20. 4.) Depending on the efficiency of the bottom ventilation these fans may not be necessary. 5.) Maximum side wall spacing is 2 inches. 6.) Chassis needs to be mounted vertically. 7.) Chassis is rated for 50 deg C ambient. 8.) Additional ventilation may be needed depending on air vent and enclosure configuration. 9.) Contact TCI to deviate from these specifications. 10.) Dimensions are approximate and in inches. See -Note 4 Size Watt Loss Btu/h 30A 2917 855 AIR FLOW 50A 4862 1425 AIR FLOW 2.96 16.0 to 22.0 Cooling Fans TOLERANCES (EXCEPT AS NOTED) THE INFORMATION AND DESIGNS CONTAINED W132N10611 Grant Drive IN THIS DRAWING ARE CONFIDENTIAL AND THE Germantown, WI 53022 DECIMAL PROPRIETARY PROPERTY OF ALLIED MOTION $.X \pm .50$ © 2024 TCI, LLC TECHNOLOGIES INC. AND ITS SUBSIDIARIES. An Milied Motion Company $XX \pm .25$ NEITHER THIS DESIGN NOR ANY INFORMATION Open Chassis 30-50 Amp CONTAINED IN THIS DRAWING MAY BE FRACTIONAL Gen 2 Cooling Requirements REPRODUCED OR DISCLOSED TO OTHERS $\pm 1/32$ WITHOUT THE EXPRESS WRITTEN CONSENT OF DATE: 2/26/24 ORN. BY **MJS** A as designed 32907 MJS 2/26/24 ANGULAR ALLIED MOTION TECHNOLOGIES INC. AND ITS **REVISION** DATE BYyes SUBSIDIARIES. ± 1° SHT.1 OF 1