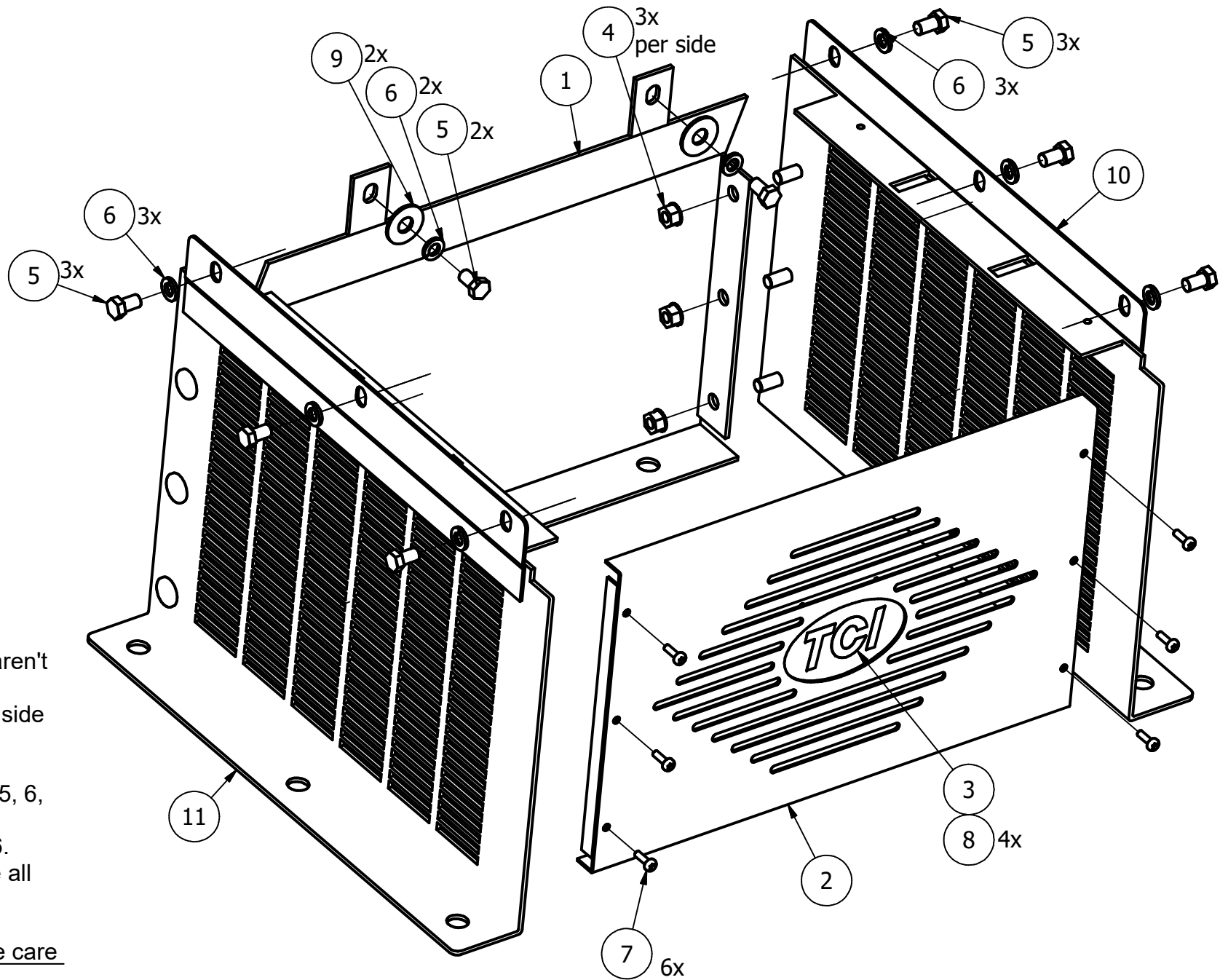



PARTS LIST			
ITEM	DESCRIPTION	QTY	TCI p/n
1	Back, Pedestal, ALC 150A	1	29192
2	Front Cover, Pedestal, ALC 150A	1	29194
3	Label, TCI, Pedestal	1	29256
4	Nut, KEPS, .38-16, Stl	6	11626
5	Bolt, HH, .38-16, .625, Stl, Fully Threaded	8	20664
6	Helical Spring Lock Washer	8	1556
7	Screw, PH, TORX Taptite 10-32X.63 Zn	6	24826
8	Nut, Flange, 6-32, Stl	4	3103
9	Washer, Fl, .44, Stl, USS	2	11841
10	Right Side, Pedestal, ALC 150-300A	1	29190
11	Left Side, Pedestal, ALC 150-300A	1	29191
12	Label Plate	1	29199

Assembling Instructions:

- 1.) Lay the enclosure/filter on its back.
- 2.) Open the doors. Caution, the open doors should be supported so the weight of the doors aren't hanging on the hinges.
- 3.) Place the pedestal back #1 on a flat surface, then slide the right & left (#10 & 11) pedestal side studs though the holes in the back. Loosely thread nuts #4 onto the 6 studs.
- 4.) Lift with two hands the assembled sides/back and slide the 2 tabs of the pedestal back #1 through the slots on the enclosure bottom. Secure it to back panel with 3/8 hardware item #'s 5, 6, & 9.
- 5.) Secure the pedestal sides to the enclosure sides with 3/8 inch bolts #5 and lock washer #6.
- 6.) Only finger tighten all 3/8 inch hardware for the sides and back. Once in place, then torque all 3/8 hardware to 250 in. lb.
- 7.) Carefully stand filter up and move into place using the lifting eyes located the top of the enclosure. WARNING: TIPPING HAZARD, assembled unit has high center of gravity, extreme care should be used until the filter is properly anchored to the floor.
- 8.) Anchor unit to floor using the three holes located on each side of the pedestal; refer to installation drawing #105763.
- 9.) Place label #3 on label plate #12. Use nuts #8 to mounting plate on inside of front cover.
- 10.) Install front cover using screws #7. CAUTION, damage can occur to cover by using any lifting devices under the front cover.
- 11.) For pedestal catalog #HGAF01E1.



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							MJS				
							DATE:				
		TOLERANCES (EXCEPT AS NOTED)						4/9/25	Pedestal Assy Dwg, Type 1 Size E1, Active Filter, 150 Amp		
		<u>DECIMAL</u>									
.XX ± .03											
.XXX ± .010											
<u>FRACTIONAL</u>											
± 1/32		B	---	new format	4/9/25	MJS					
<u>ANGULAR</u>		NO	ECO	REVISION	DATE	BY	SCALE:	DRN. NO.	SIZE		
± 1°							yes	29252	B SHT.1 OF 2		

