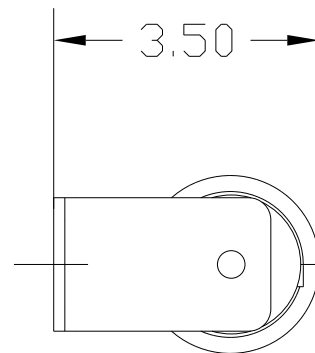
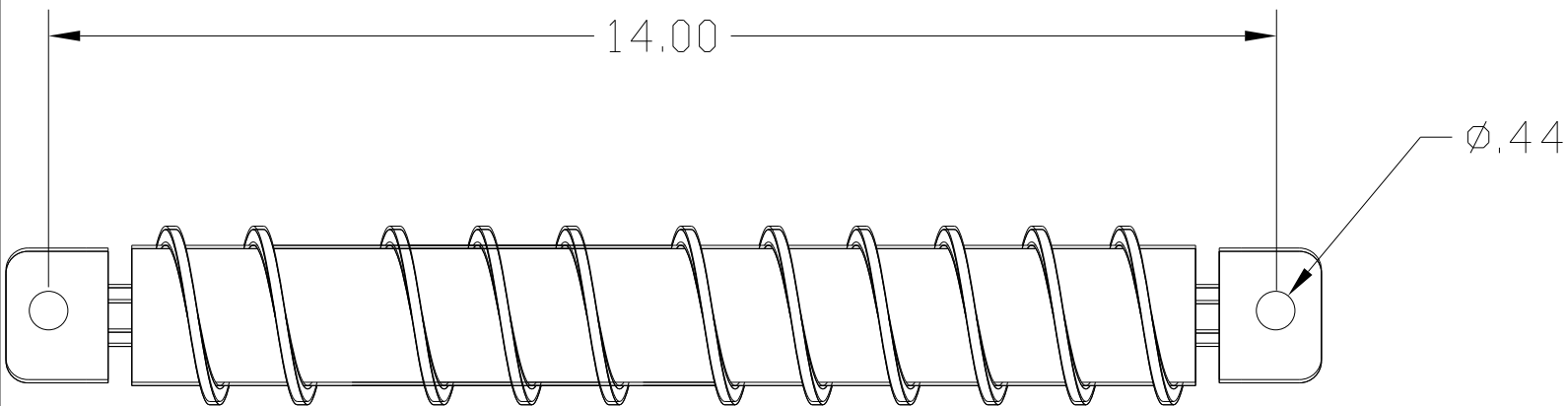
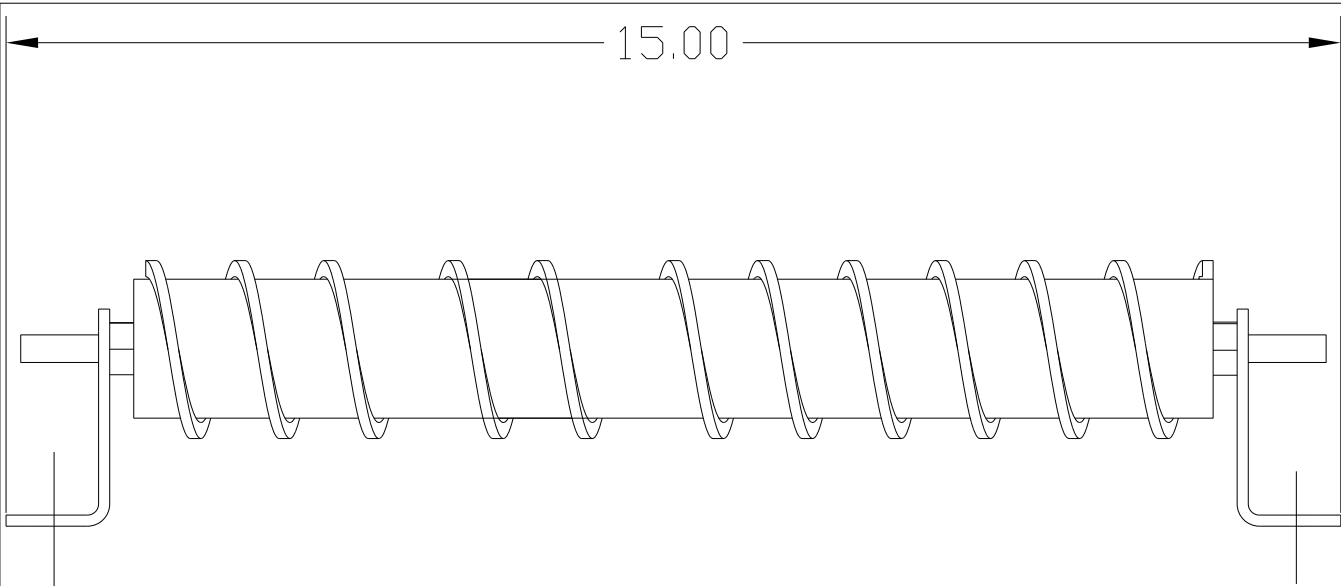




				TOLERANCES (EXCEPT AS NOTED)	 7878 N. 86th STREET MILWAUKEE, WI 53224
				DECIMAL	
				.XX ±.02	
				.XXX±.01	
				FRACTIONAL ± 1/32	
				ANGULAR ± 1/2°	DRN. BY DSW DATE 5/31/12 DWG. NO. B 27250
NO	REVISION	DATE	BY	SCALE TO FIT	APRVD. SHT. 1 OF 1