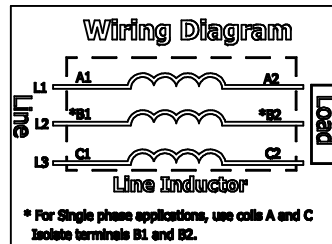
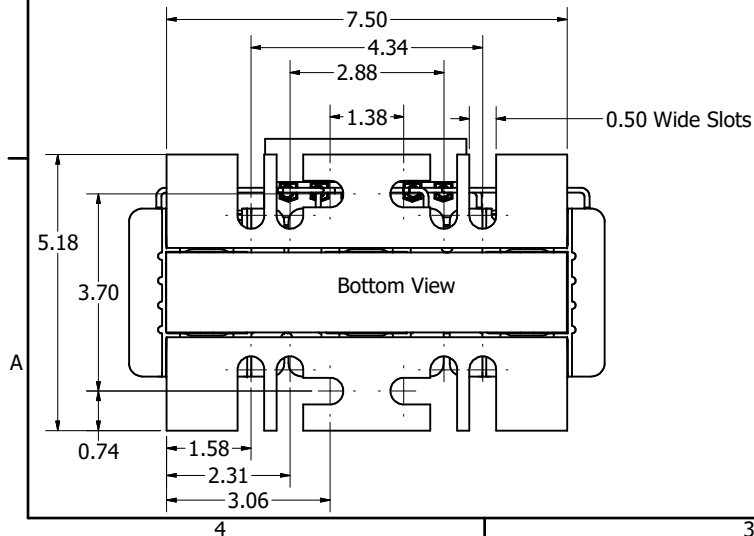
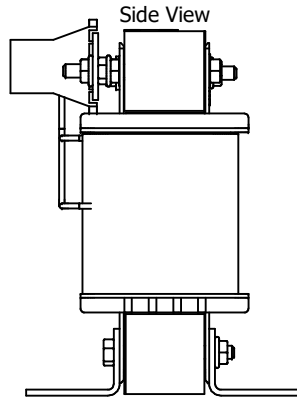
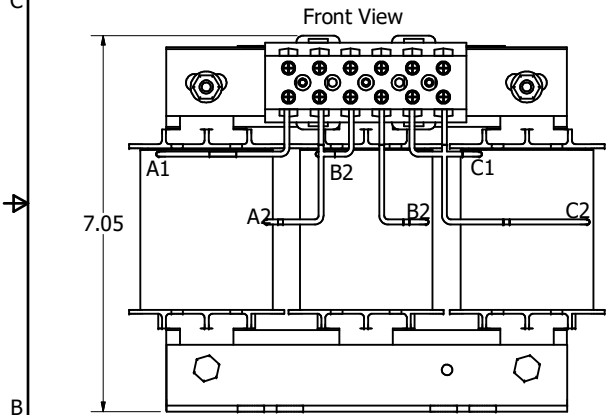


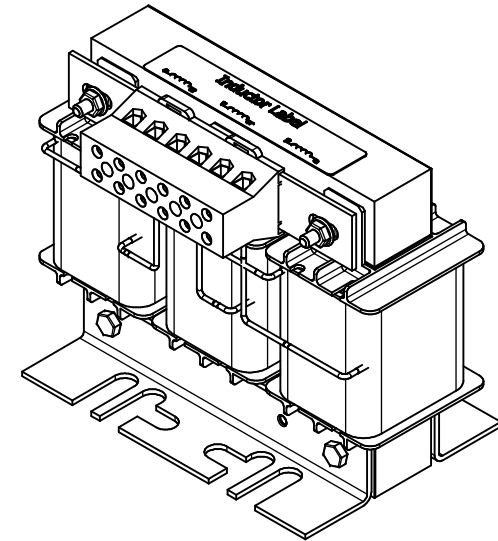
(Customer Connections)
Markings On Terminal Block And Coils
For Reference Only.

Wire Range: 1- 4 AWG. Torque : 35 IN-LBS (3.95 Nm)
6- 14 AWG. Torque : 30 IN-LBS (3.39 Nm)
16- 20 AWG. Torque : 25 IN-LBS (2.28 Nm)
22 AWG. Torque : 20 IN-LBS (2.26 Nm)



480 Rated Voltage, 600 Max Voltage, High Z, Impedance.

Part Number	Horsepower (HP)	Motor Amps (A)	Maximum Amps (A)	Inductance (uH)	Weight (LBS)
KDRF4H	40	52	60	581	25
KDRF1H	50	65	72	465	25



Notes:

1. UL file number: cULus Listed File E116124.
2. KDR Drive Reactors Comply With The Thermal and Altitude Standards Set Forth by NEMA ST20-1992.
3. KDR IOM Manual Part Number 30895
4. Material(s) Shall be RoHS Compliant
5. Customer Is Responsible For Installation To Meet All National And Local Electrical Codes.

DIMENSIONS IN INCHES (EXCEPT AS NOTED) TOLERANCES (EXCEPT AS NOTED) DECIMAL .XX ± .25 .XXX ± .10 FRACTIONAL ± 1/32 ANGULAR ± 1°		THE INFORMATION AND DESIGN CONTAINED IN THIS DRAWING ARE CONFIDENTIAL AND THE PROPRIETARY PROPERTY OF ALLIENT INC AND ITS SUBSIDIARIES. NEITHER THIS DESIGN NOR ANY INFORMATION CONTAINED IN THIS DRAWING MAY BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT THE EXPRESS WRITTEN CONSENT OF ALLIENT INC AND ITS SUBSIDIARIES.		J	7516	107515-1 to 107515-7	5/22/26	DSW	DSW	 W132N10611 Grant Drive Germantown, WI 53022 © 2026 Allient Inc.
E	6688	KDRF1H 70 to 72 AMPS	06/18/24	DSW	DATE	01/22/18	DSW	KDRF4H, KDRF1H Inductor Drawing		
D	6233	Double nut brace	04/07/23	DSW	SCALE	1/2	DSW			
C	4851	KDRF2H was 85A Max	01/27/22	DSW	DATE	01/31/19	DSW			
B		KDRF2H See Drawing 107988	01/31/19	DSW	DATE	01/22/18	DSW	SCALE	1/2	DSW
A		Drawings Combined	01/22/18	DSW	DATE	01/22/18	DSW	SCALE	1/2	DSW
NO	ECO	REVISION		DATE	BY	1/2	DSW	SCALE	1/2	DSW