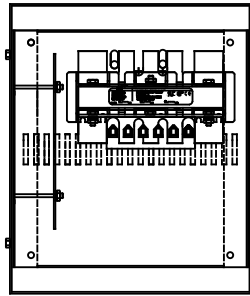


NOTE: STUFFER SHEET MUST BE SHIPPED WITH EACH UNIT.



**PERFORMANCE AND PROTECTION FOR DRIVES**

Trans-Coil, Inc.  
Milwaukee, WI  
www.transcoil.com  
800-804-6888

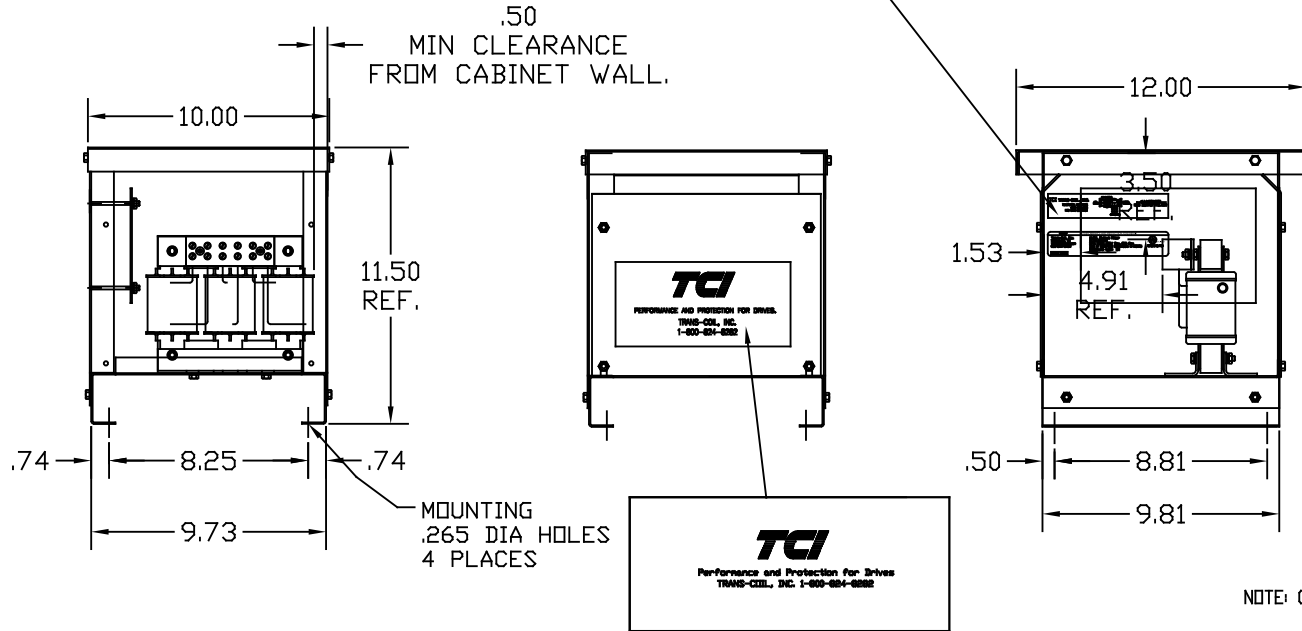
**KLCUL Output Filter**  
KLCUL27A3R1  
3PH, 60HZ, 480V Max, 27A Max  
Dwg # 10557330 Schematic # 23125  
Enclosure type: SE

UL LISTED  
EQUIV. TO IEC 60947-4-1

TCI TRANS-COIL, INC.  
MILWAUKEE, WISCONSIN  
6040 397-4888  
FAX 6040 397-4888

dV/dt GUARD  
KLC OUTPUT FILTER

LABEL DATA	CATALOG NO.	KLCUL27A3R1
	VOLTS	480
LABEL DATA	AMPS	27
	KLR PART NO.	KLR27BTB
	KLR BOARD NO.	24490
	APPROX. WT.-LBS	25
	BLOCK WIRE RANGE FOR REACTOR AND TIGHTENING TORQUE.	#18-#4 AWG 20 LB-IN



NOTE: CABINET

FINISH: COLOR, BEIGE.

CUSTOMER IS RESPONSIBLE FOR INSTALLATION TO MEET ALL NATIONAL AND LOCAL ELECTRICAL CODES

				TOLERANCES (EXCEPT AS NOTED)	7878 N. 86th STREET MILWAUKEE, WI 53224
				DECIMAL	
				.XX ± .03	<b>KLCUL3R ENCLOSED OUTPUT FILTER, 480V, KLCUL27A3R1</b>
				.XXX ± .01	
2447, PART NUMBER				FRACTIONAL ± 1/32	DRN BY: DSW    DATE: 05/06/05    DWG. NO.: B 102675DG SCALE: 3/16"=1"    APPRVD.    SHT. 1 of 1
CHG. WAS KLCUL27A31	8/22/06	DSW		ANGULAR ± 1/2°	
2413, REMOVE GRD.	2/17/06	DSW			
NO REVISION	DATE	BY			